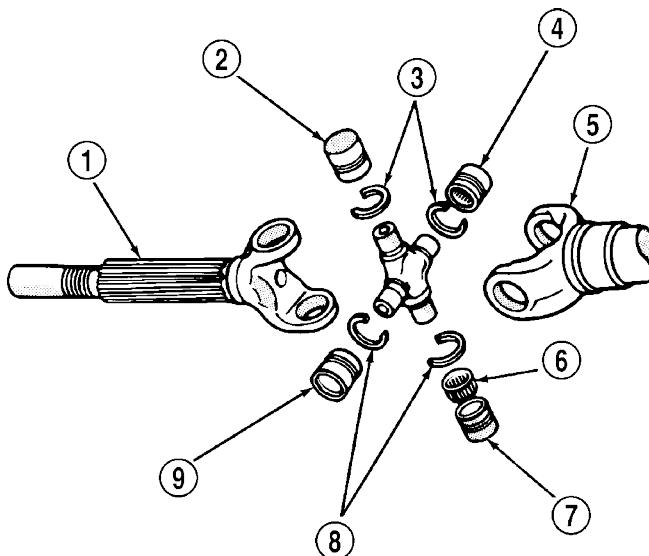


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Fig. 35 YOKE BEARING CAP REMOVAL

1 - LARGE-DIAMETER SOCKET
2 - VISE
3 - SMALL-DIAMETER SOCKET



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Fig. 36 AXLE SHAFT OUTER U-JOINT

1 - SHAFT YOKE
2 - BEARING CAP
3 - SNAP RINGS
4 - BEARING CAP
5 - SPINDLE YOKE
6 - BEARING
7 - BEARING CAP
8 - SNAP RINGS
9 - BEARING CAP

(6) Tighten vise jaws, to force bearing cap into the socket (receiver).

(7) Release vise jaws. Remove sockets and bearing cap forced out of the yoke.

(8) Repeat above procedure for the remaining bearing cap and remove cross from propeller shaft yoke.

INSTALLATION

CAUTION: Keep cross and bearing cap straight during installation. Failure to heed caution may result in damage.

(1) Pack bearing caps 1/3 full of wheel bearing lubricant (Fig. 36). Apply extreme pressure (EP), lithium-base lubricant to aid in installation.

(2) Position cross in the yoke. Insert seals and bearings, then tap bearing caps into the yoke bores far enough to hold spider in position.

(3) Place socket (driver) against one bearing cap. Position yoke with the socket in a vise.

(4) Tighten vise to force bearing caps into the yoke. Force the caps enough to install retaining clips.

(5) Install bearing cap retaining clips.

(6) Install axle shaft.

SEAL - PINION

REMOVAL

(1) With vehicle in neutral, position vehicle on hoist.

(2) Remove brake rotors and calipers.

(3) Remove propeller shaft from the yoke.

(4) Rotate pinion gear three or four times.

(5) Record rotating torque of the pinion gear with an inch pound torque wrench, for installation reference.

(6) Hold pinion yoke with Wrench 6958 and remove pinion nut and washer.

(7) Remove pinion yoke with Remover C-452 and Wrench C-3281 (Fig. 37).

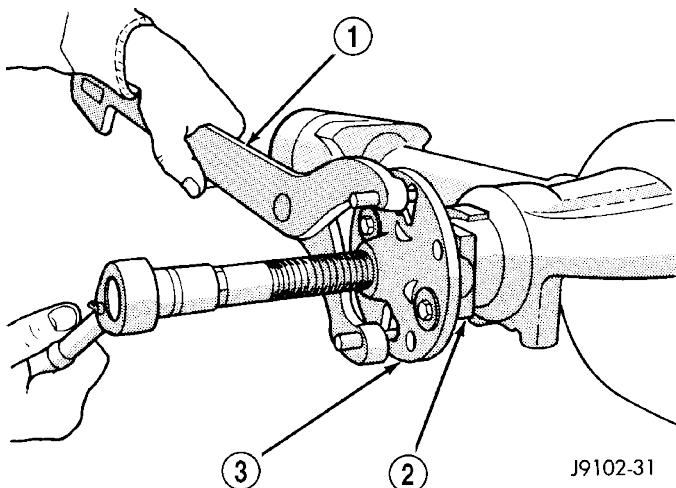


Fig. 37 PINION YOKE REMOVER

1 - WRENCH
2 - PINION YOKE
3 - REMOVER

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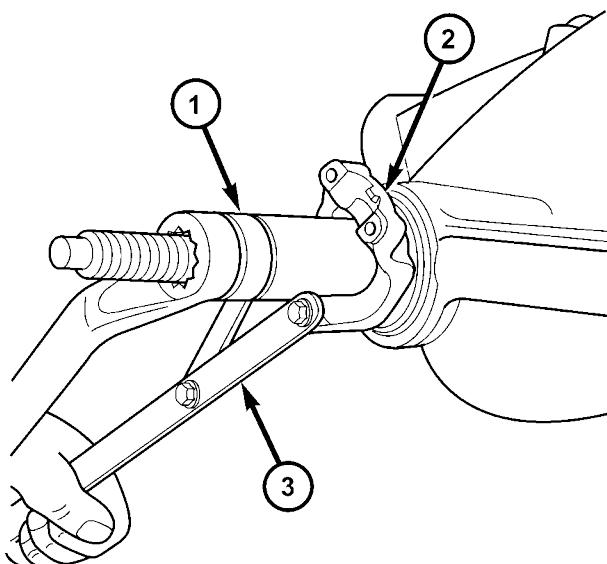


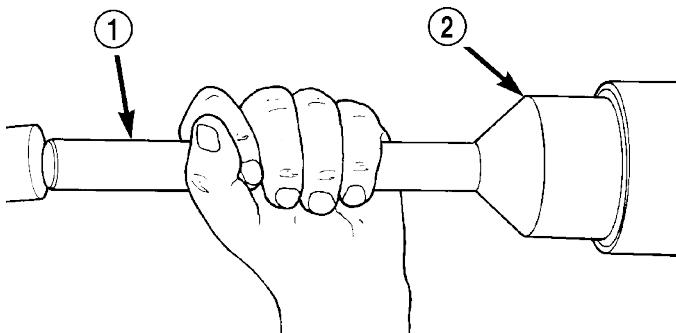
Fig. 39 PINION YOKE INSTALLER

1 - INSTALLER
2 - PINION YOKE
3 - SPANNER WRENCH

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INSTALLATION

(1) Apply a light coating of gear lubricant on the lip of pinion seal. Install seal with an appropriate installer (Fig. 38).



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Fig. 38 PINION SEAL INSTALLER

1 - HANDLE
2 - INSTALLER

(2) Install yoke on pinion gear with Installer W-162-D, Cup 8109 and Holder 6958 (Fig. 39).

CAUTION: Do not exceed the minimum tightening torque when installing the pinion yoke retaining nut at this point. Failure to heed caution may result in damage

(3) Install pinion washer and a **new** nut on the pinion gear shaft.

NOTE: Tighten nut only enough to remove the shaft end play.

(4) Tighten pinion nut to 217 N·m (160 ft. lbs.).

(5) Rotate pinion shaft using an inch pound torque wrench. Rotating torque should be equal to the reading recorded during removal, plus an additional 0.56 N·m (5 in. lbs.) (Fig. 40).